



**BUREAU  
VERITAS**

*Marine & Offshore  
Division*

**Certificate number:** 19300/C0 BV

**File number:** ACM 119/2207/001

**Product code:** 0720H

*This certificate is not valid when presented without the  
full attached schedule composed of 7 sections*

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## TYPE APPROVAL CERTIFICATE

*This certificate is issued to*  
**ACM BEARINGS LTD.**  
ROTHERHAM - UNITED KINGDOM

*for the type of product*  
**BEARING MATERIALS**  
ACM L2 MARINE

**Requirements:**

BUREAU VERITAS Rules for the Classification of Steel Ships.

*This certificate is issued to attest that BUREAU VERITAS did undertake the relevant approval procedures for the product identified above which was found to comply with the relevant requirements mentioned above.*

*This certificate is a renewal of certificate N° 19300/B1 BV expiring on 04/04/2017*

**This certificate will expire on: 04 Apr 2022**

**For BUREAU VERITAS,**

At BV LONDON, on 21 Mar 2017,

Spencer Yule



This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with and the product remains satisfactory in service. This certificate will not be valid if the applicant makes any changes or modifications to the approved product, which have not been notified to, and agreed in writing with BUREAU VERITAS. Should the specified regulations or standards be amended during the validity of this certificate, the product(s) is/are to be re-approved prior to it/they being placed on board vessels to which the amended regulations or standards apply. This certificate is issued within the scope of the General Conditions of BUREAU VERITAS Marine & Offshore Division available on the internet site www.veristar.com. Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against BUREAU VERITAS for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.

The electronic version is available at: <http://www.veristarp.com/veristarnb/jsp/viewPublicPdfTypepec.jsp?id=izymmbojzd>

BV Mod. Ad.E 530 October 2014

This certificate consists of 3 page(s)

## THE SCHEDULE OF APPROVAL

### 1. PRODUCT DESCRIPTION:

#### **ACM Grade L2 Marine**

#### **Rudder Bearing and Stern Tube Bearing Material**

non-lubricated or seawater-lubricated or oil-lubricated

for shaft diameter up to 1000 mm, available as machined component, as tube or sheet form.

The material is a high load composite bearing material made of synthetic fabric reinforcement which is impregnated with a thermosetting resin and solid lubricant fillers (molybdenum disulphide & PTFE).

### 2. DOCUMENTS AND DRAWINGS:

ACM L2 Marine Engineering Manual dated 09 March 2012.

### 3. TEST REPORTS:

Results of mechanical and thermal tests conducted at Sheffield Testing Laboratory.

Results of mechanical and wearing tests (report issue 1.3 dated 16 Feb 2012).

### 4. APPLICATION / LIMITATION:

#### 4.1 - Application Limitation:

Type of use of the Bearing	Type of Lubrication	Max. Bearing Mean Pressure	Max. Service Temperature	Length & Diameter
<b>Rudder Stock &amp; Rudder Pintle</b>	Seawater	10.0 MPa	60°C	L/D not to be less than 1 & greater than 1.2
	Oil Lubricated			As per Part B, Ch 10, Sec 1 [6.3.3] of BV Rules
<b>Rudder Stock &amp; Rudder Pintle</b>	Non-lubricated	5.5 MPa	60°C	L/D not to be less than 1 & greater than 1.2
				As per Part B, Ch 10, Sec 1 [6.3.3] of BV Rules

Type of use of the multi groove Bearing	Type of Lubrication	Max. Bearing Mean Pressure relative to shaft speed	Length & Diameter
<b>Stern Tube</b>	Seawater Lubricated	Shaft velocity in metres per minute (V) / Bearing Pressure in bar (P) V/P = 25.5 or greater.	As per part C, Ch 1, Sec 7, [2.4.4 b] of BV Rules

#### 4.2 - On board installation & Maintenance requirements:

- As per ACM instructions. May be freeze-fitted.
- As per ACM Bearings Limited L2 MARINE ENGINEERING MANUAL Revision 2C-3
- Operating clearance as per ACM instructions.
- Visual and dimensional control.

### 5. PRODUCTION SURVEY REQUIREMENTS:

5.1 - The ACM Grade L2 Marine is to be manufactured, examined and tested by **ACM BEARINGS LTD.**, in accordance with the type described in this certificate and Bureau Veritas Rules for the Classification of Steel Ships.

5.2 - Production sites are to be recognized by Bureau Veritas as per NR320 for HBV products. To this end **ACM BEARINGS LTD.** has to make the necessary arrangements for a Society's Surveyor to perform visits and product audits at the production sites.

5.3 - **ACM BEARINGS LTD.** has declared to Bureau Veritas that the type of product described in this certificate is manufactured at the following production site:

**ACM BEARINGS LTD.**  
Derwent Way  
Wath West industrial Estate  
Wath Upon Dearne  
ROTHERHAM  
South Yorkshire  
UNITED KINGDOM



**6. MARKING OF PRODUCT:**

- Weight and dimension.
- Manufacturing Data and lot number.
- Nominal Shaft Diameter.

**7. OTHERS:**

7.1 - It is understood that the herewith mentioned manufacturer will give the shipyards and related subcontractors all the relevant information for the proper fitting and uses of the product covered in this Type Approval Certificate. This information has to include the conditions stated in the Certificate.

It is also understood that Bureau Veritas remains rightfully entitled to perform any check or test on the product at any time.

7.2 - This Certificate supersedes the TAC 19300/B1 BV issued on 20 Apr. 2012 by the Society.

**\*\*\* END OF CERTIFICATE \*\*\***